

# GTH | TEMPERATURE BASED TRANSFORMER FAN SPEED CONTROLLER

## Mounting and operating instructions



# Table of contents

<b>SAFETY AND PRECAUTIONS</b>	<b>3</b>
<b>PRODUCT DESCRIPTION</b>	<b>4</b>
<b>ARTICLE CODES</b>	<b>4</b>
<b>INTENDED AREA OF USE</b>	<b>4</b>
<b>TECHNICAL DATA</b>	<b>4</b>
<b>STANDARDS</b>	<b>4</b>
<b>OPERATIONAL DIAGRAM</b>	<b>5</b>
<b>WIRING AND CONNECTIONS</b>	<b>5</b>
<b>MOUNTING INSTRUCTIONS IN STEPS</b>	<b>6</b>
<b>OPERATING INSTRUCTIONS</b>	<b>8</b>
<b>VERIFICATION OF INSTALLATION</b>	<b>9</b>
<b>TRANSPORT AND STORAGE</b>	<b>10</b>
<b>WARRANTY AND RESTRICTIONS</b>	<b>10</b>
<b>MAINTENANCE</b>	<b>10</b>

## SAFETY AND PRECAUTIONS

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Read all the information, the datasheet, mounting and operating instructions and study the wiring and connection diagram before working with the product. For personal and equipment safety, and for optimum product performance, make sure you entirely understand the contents before installing, using, or maintaining this product.



For safety and licensing (CE) reasons, unauthorised conversion and /or modifications of the product are inadmissible.



The product should not be exposed to abnormal conditions, such as: extreme temperatures, direct sunlight or vibrations. Long-term exposure to chemical vapours in high concentration can affect the product performance. Make sure the work environment is as dry as possible; avoid condensation.



All installations shall comply with local health and safety regulations and local electrical standards and approved codes. This product can only be installed by an engineer or a technician who has expert knowledge of the product and safety precautions.



Avoid contacts with energised electrical parts. Always disconnect the power supply before connecting, servicing or repairing the product.



Always verify that you apply appropriate power supply to the product and use appropriate wire size and characteristics. Make sure that all the screws and nuts are well tightened and fuses (if any) are fitted well.



Recycling of equipment and packaging should be taken into consideration and these should be disposed of in accordance with local and national legislation / regulations.



In case there are any questions that are not answered, please contact your technical support or consult a professional.

## PRODUCT DESCRIPTION

The GTH series of transformer fan speed controllers regulate the rotational speed of single-phase voltage controllable motors by varying the output voltage according to the measured temperature. Based on that temperature measurement, they can also control a hot or cold water valve to keep the ambient temperature nearby the requested setpoint. They are equipped with auto-transformer(s) and control the speed of fans in automatic or manual mode (in five steps) according to the input provided by the connected temperature sensor.

## ARTICLE CODES

Articles	Rated max. current [A]	Fuse [A]	Enclosure
GTH-1-25L22	2,5 A	T 4 A-H (5*20 mm)	plastic (R-ABS, UL94-V0, grey RAL 7035)
GTH-1-50L22	5,0 A	T 8 A-H (5*20 mm)	

## INTENDED AREA OF USE

- Applications where a single phase voltage controllable motor and a valve must be controlled in function of temperature (heating or cooling)
- For indoor use, surface mounted
- Clean air with non-aggressive, non-combustible gases
- The ideal controller for hot water air heaters in warehouses, workshops, greenhouses, stables, sheds, etc.

## TECHNICAL DATA

- Fan speed controller for heating or cooling applications
- 7-step rotary switch: Off position + manual 5-step control + Auto mode
- Manual or automatic mode, selectable by switch
- Temperature based unregulated output to control an external valve for hot water supply
- Potentiometer for temperature setpoint (range 5–35 °C) in 1 °C scale
- Proportional range: 2 °C
- Input for external temperature sensor
- Integrated external plate for easy wall fixing
- Enclosure: plastic (R-ABS, UL94-V0, grey RAL 7035)
- Protection standard: IP54 (according to EN 60529)
- Operating ambient conditions:
  - ▶ Temperature: -10–35 °C
  - ▶ Rel. humidity: < 95 % rH (non-condensing)

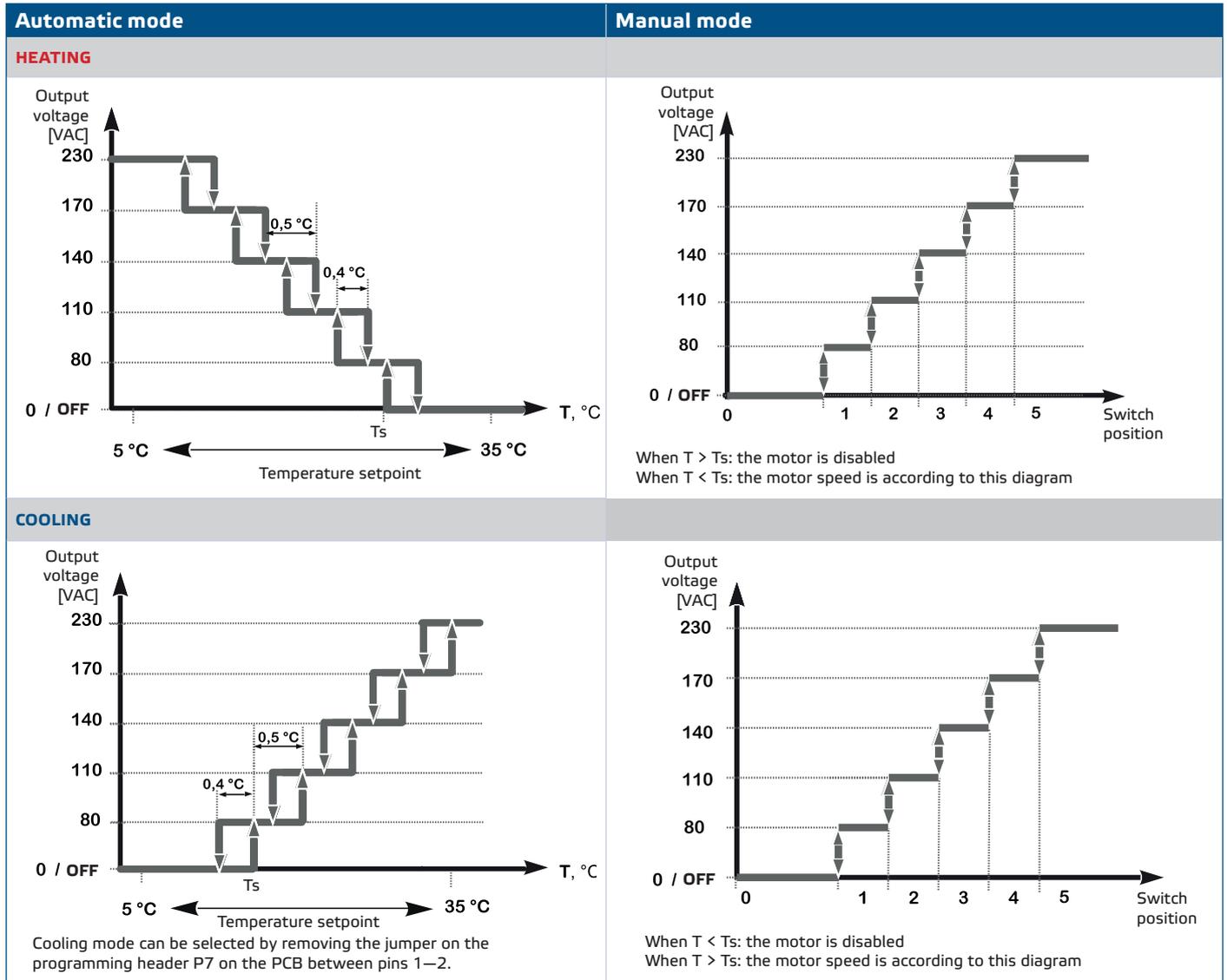
## STANDARDS

- Low Voltage Directive 2014/35/EC
  - ▶ EN 60335-1:2012
- EMC directive 2014/30/EU:
  - ▶ EN 61000-6-3:2007/A1:2011/AC:2012
  - ▶ EN 61000-6-2:2005/AC:2005



- WEEE 2012/19/EC
- RoHS Directive 2017/2102/EU

## OPERATIONAL DIAGRAM



## WIRING AND CONNECTIONS

L	Power supply, line (230 VAC / 50–60 Hz)
N	Power supply, neutral
PE	Protective earth
U2	Regulated output to motor - line
U1	Regulated output to motor - neutral
PE	Protective earth
Lout	Unregulated temperature based output, line
N	Unregulated temperature based output, neutral
PE	Protective earth
T1	External temperature probe PT500
Cables	max. length 4 m; cable cross section: 0,5 mm <sup>2</sup>

**ATTENTION**

Make sure you use cables with an appropriate diameter to connect the fans to the GTH controller.

## MOUNTING INSTRUCTIONS IN STEPS

Before you start mounting the unit, read carefully **“Safety and Precautions”** and follow these steps. Choose a smooth solid surface for installation (a wall, panel, etc.).

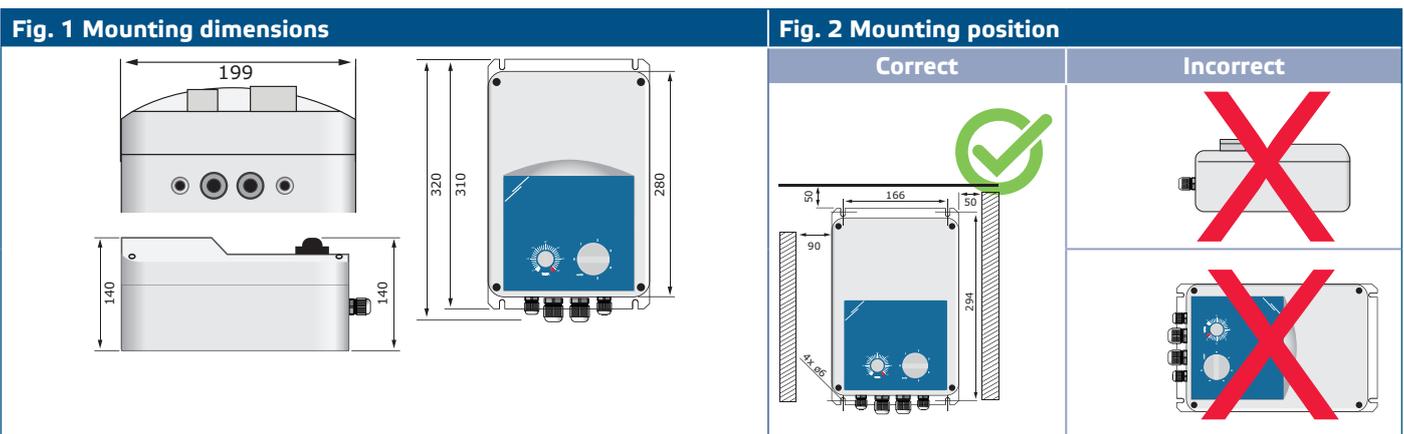
**Follow these steps:**

1. Drill holes into the surface and secure the fastenings (hooks, wall plugs, etc.) into them. Mind the correct mounting position and unit mounting dimensions. (See **Fig. 1 Mounting dimensions** and **Fig. 2 Mounting position**).
2. Pay attention to the following instructions in order to minimize the operating temperature:
  - 2.1 Respect the distances both between the wall / ceiling and the device and between two devices as shown in **Fig. 2**. In order to ensure sufficient ventilation of the controller, clearance on every side has to be maintained.
  - 2.2 When installing the device, please keep in mind that the higher you install it, the warmer the device will get. For example, in a technical room the correct installation height can be of great importance. Do not install the device above heating equipment or heat sources.
  - 2.3 If maximum ambient temperature cannot be adhered to, please provide extra forced ventilation / cooling.
  - 2.4 Leave sufficient space around the unit (for load connecting to the sockets). Allow at least 90–100 mm for connection maintenance (to insert plug/plugs into the sockets).

**Not respecting the abovelisted rules can reduce service life and relieves the manufacturer of any responsibilities.**

**ATTENTION**

It is recommended to install appropriate protective circuit on the input as this transformer controller is not internally short-circuit proof. Recommended automatic circuit breaker with “C” characteristics should be selected according to the transformer rated maximum current.



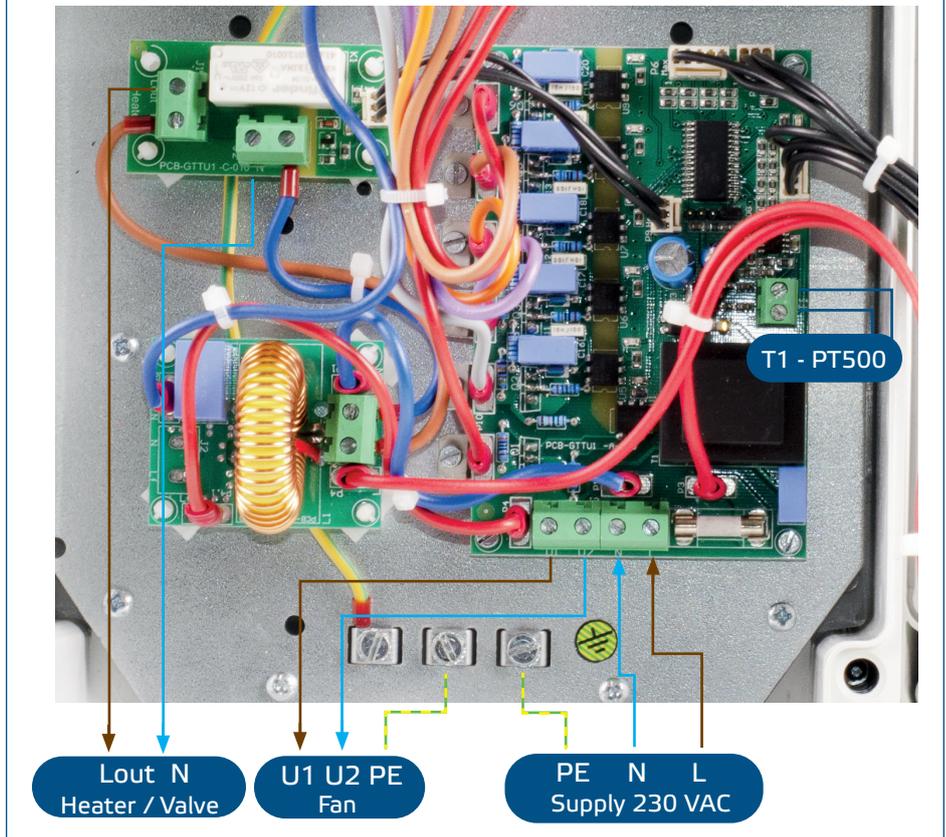
3. Fix the unit onto the wall / panel.
4. Insert the cables through the cable glands and do the wiring according to the wiring diagram (see **Fig. 3**) while adhering to the information from section **“Wiring and connections”** above.
  - 4.1 Connect the power supply line (terminals L, N and PE).
  - 4.2 Connect the motor(s) (terminals U1, U2 and PE).
  - 4.3 Connect the external temperature probe (terminals T1).

4.4 Connect the valve output (Lout, N). It can be used to supply a 230 VAC heating / cooling valve, when the knob is not at '0' position (see **Table 1** below).

**ATTENTION**

*A safety isolator / disconnect switch should be installed on the mains electricity side of all motor drives.*

**Fig. 3 Wiring and connections**



**Optional settings**

The unit default mode is Heating. The jumper on the P7 programming header is set in this mode - see **Fig. 4** below. By removing this jumper, Cooling mode is activated. For Cooling mode, the jumper has to be disconnected.

**Fig. 4 P7 header to select heating or cooling mode**



**ATTENTION**

*Make sure the connections are correct before you power the unit.*

5. Close the cover and secure it with the screws.
6. Tighten the cable glands.

**ATTENTION**

*A safety isolator / disconnect switch should be installed on the mains electricity side of all motor drives.*

**OPERATING INSTRUCTIONS**

**ATTENTION**

- *Make sure the connections are correct before you power the unit.*
- *Make sure the mains supply voltage is within the admissible rated maximum current of the product.*

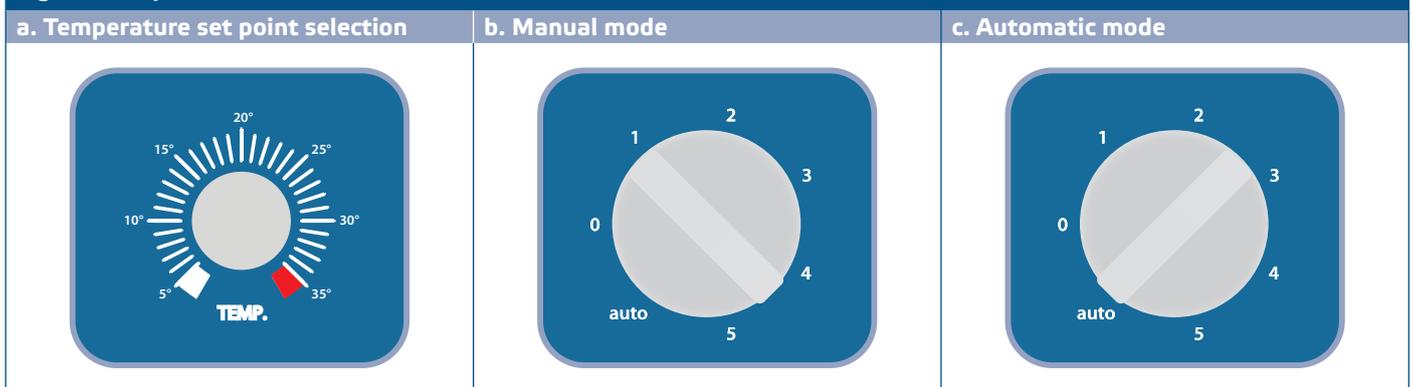
1. Switch off the mains power supply before connecting any power cables.

**ATTENTION**

*Several fans can be connected in parallel to the controller as the maximum total current of all must not exceed the current rating of the controller.*

2. Install the PT500 temperature probe in an appropriate zone in order to measure the relevant ambient temperature.
3. Plug the GTH into the mains electricity network.
4. Select the operating mode by turning the control switch / knob on the right to the relevant position (**Fig. 5b**).

**Fig. 5 Knob positions**



**4.1 Manual mode**

In manual mode, the fan speed can be selected manually via the position switch (position 1 - 5). In heating mode, the motor will be enabled at the selected speed if the measured temperature is lower than the set temperature. Once the measured temperature increases the set temperature, the motor will be disabled. In cooling mode, the motor will be enabled as long as the measured temperature is higher than the set temperature. The unregulated output is activated (230 VAC) while the motor is enabled. The standard configuration of the output voltages is as indicated in Table 1 below. However, because more than 5 output voltages are available, it is possible to adjust the 5 steps by changing the internal wiring.

**4.2 Automatic mode**

When Auto mode has been selected, the controller changes the five speeds automatically according to the setpoint temperature selected via the temperature potentiometer (**Fig. 5a**). The speed changes by increasing / decreasing the temperature by 1 °C.

Knob position	0	1	2	3	4	-	5	Auto mode
Wires						-		
Regulated output [VAC]**	0	80	110	140	170	190*	230	According to temperature setpoint
Unregulated output [VAC]	0	Heating mode: 0 VAC if Temperature > Temperature setpoint 230 VAC if Temperature < Temperature setpoint						
		Cooling mode: 0 VAC if Temperature < Temperature setpoint 230 VAC if Temperature > Temperature setpoint						
Speed	Off	Low	Low	Medium	Medium	High	High	According to measured temperature

\* Available but not connected.  
\*\*In heating mode, the motor will be disabled when  $T > TS$ . In cooling mode, the motor will be disabled when  $T < TS$ .

## VERIFICATION OF INSTALLATION

### ATTENTION

*Use only tools and equipment with non-conducting handles when working on electrical devices.*

#### Safe operation depends on proper installation. Before start up, ensure the following:

- The mains supply is connected correctly.
- The speed regulator must be properly earth protected.
- During operation, the unit must be closed.
- Protection is provided against electrical shock.
- The cables are the appropriate size and fuse-protected.
- There is sufficient air flow around the unit.

#### Verification of operation:

- Switch ON the mains supply.
- Set the temperature to the minimum position (5 °C).
- The connected fan must stop – (if the ambient temperature is higher than the selected setpoint value).
- The heater / valve must be OFF.
- Set the temperature setpoint to the maximum position (35 °C).
- The connected fans must run at max speed (230 VAC) – (if the measured temperature is below the setpoint value).
- The heater / valve must be ON.

**If the unit does not work according to the instructions, the wiring connections and settings need to be checked.**

### ATTENTION

*The unit is supplied with electrical energy at voltages high enough to inflict personal injury or threat to health. Take the relevant safety measures.*

### ATTENTION

*Disconnect and confirm that there is no live current flowing to the unit before servicing.*

### ATTENTION

*Avoid exposing the controller to direct sunlight!*

## TRANSPORT AND STORAGE

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Avoid shocks and extreme conditions; stock in original packing.

## WARRANTY AND RESTRICTIONS

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Two years from the delivery date against defects in manufacturing. Any modifications or alterations to the product after the date of publication relieve the manufacturer of any responsibilities. The manufacturer bears no responsibility for any misprints or mistakes in this data.

## MAINTENANCE

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In normal conditions this product is maintenance-free. If soiled, clean with a dry or damp cloth. In case of heavy pollution, clean with a non-aggressive product. In these circumstances the unit should be disconnected from the supply. Pay attention that no fluids enter the unit. Only reconnect it to the supply when it is completely dry.